





## Specification

- 1.Suitable size range :  $\phi 16\sim\phi 32\text{mm}$
- 2.Pipe length: 4m
- 3.Suitable for packing of PVC conduit、 PPR pipe
- 4.Max line speed : 25m/min
- 5.Stretch film width : 40MM
- 6.Bundle q'ty :  $\phi 20$  : 30pcs/bundle

## Advantages

1. Bundling, bagging, labeling, sewing completed simultaneously, simple structure, stable running, less occupies, excellent operation experience;
2. Easy, fast, humanized design when changing pipe diameter;
3. Stacker with temporary storage area for QC inspection
4. Reliable alarm system on the shortage of stretch films, label, packing bag;
5. Smart and reliable bundling way;
6. Bagging device with bags correction function, ensure good sewing effect;
7. Reliable control system of bag length setting, positioning structure, save material consumption;
8. Reliable label position structure, label placed on the edge of bag, positioning into sewing system, stable, perfect sewing effect
9. Sewing structure with servo control system, simple structure, bagging, sewing, lifting completed simultaneously



**Features : Less occupies**

- 1.Dimension: 12200mm x 1300 ( 715 ) mm X 1400mm ;
2. Next to bagging unit is the space reserved for trolley unit .
3. Length of machine can be customized according to pipe actual length.



## Features : Bundling structure

1. Rotated servo + planet control
2. Smart design for stretch film wrapping, ensure wrapping effect, less film consumption ;
3. Improve the surface friction of stretch film, enlarge the tensile force, ensure the wrapping effect of each bundle



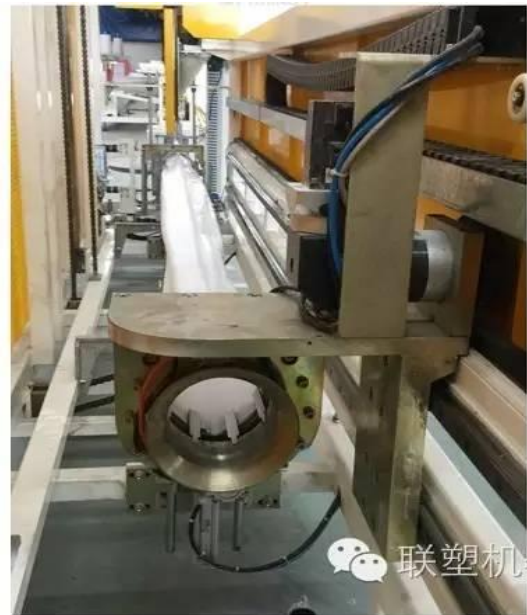
## Features : Woven bag storage structure

1. Storage disc diameter : 800MM ;
2. Bag clamping system with correction device , ensure the bag always vertical during traveling ;



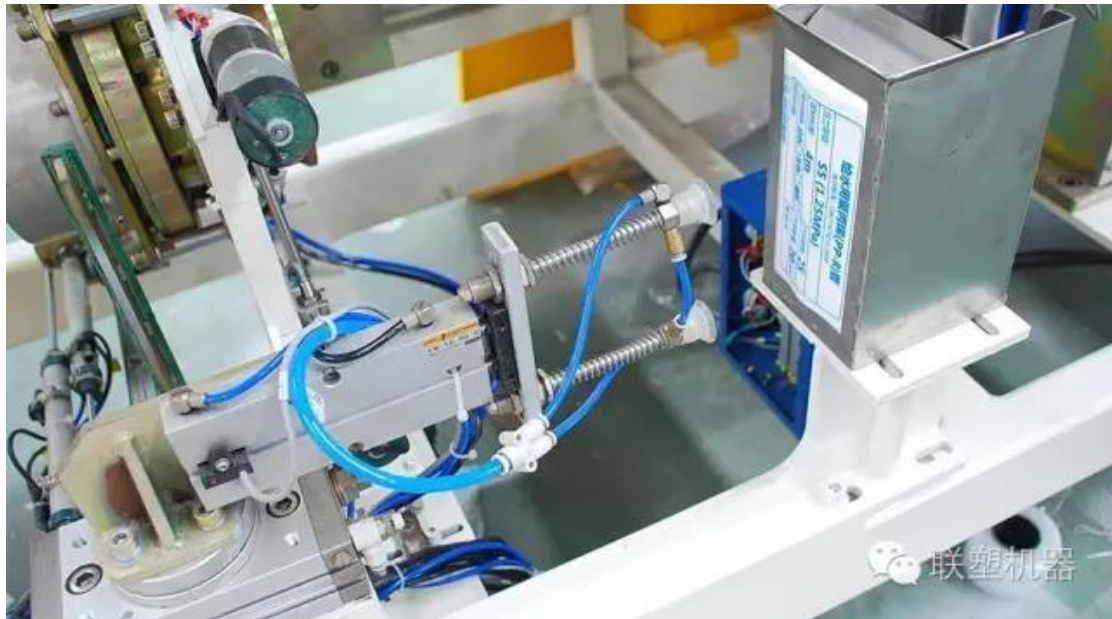
### Features : Bag correction device

Bag always straight and both-end vertical before into sewing system, ensure perfect sewing effect



### Features : Bag length setting & positioning structure

- 1.Servo control system, ensure the correct sewing position of woven bag.
- 2.Folding width(double fold) within 20-25mm



**Features : Label positioning device**

Label automatic positioned at the edge of bag , label and bag clamped into sewing system;



**Features : Sewing device**

1. Adopt servo gearless drive system, ensure the sewing speed always synchronized with lifting structure;
2. Simple structure , compact design , bagging、 labeling、 sewing completed on same structure.

### Product photos









END